

## **Mechanical processing**

Thanks to top-quality, state-of-the-art machinery and techniques such as water jet cutting, ELATECH<sup>®</sup> timing belts can be mechanically processed to perform special and complex tasks. The extremely precise machining and finishing operations guarantee the respect of the strictest tolerance requirements and the maximum reliability of ELATECH<sup>®</sup> timing belts in all the most complex and demanding industrial applications.

Depending on the application requirements, mechanical processing may include longitudinal milling of the teeth and/or of the back, back and side grinding, teeth removal, belt surface perforation and/or engraving, as well as surface preparation for the application of special profiles.



The great precision and the versatility of water jet cutting technology allow the creation of bores of any dimensions and shapes, from the smallest to the largest, from perfectly circular to oval or square.





Special backings can also be machined to optimize the performance of the belts in special applications. A typical example is the hollow milling of the backing to create a "vacuum cup effect" and maximize the suction provided by water jet cut bores. In this case, perfect suction is also granted by the absence of any tension members within the vacuum areas.



In another application, the thick V-shaped yellow PU backing on a belt used for transporting aluminium bars is slitted transversely to enhance the flexibility of the belt itself and to improve its revolution around smaller pulleys.

